



INK MIXING GUIDE FOR TAGLESS PRINTING

Ink Mixing Formula

SB or MB Ink	weigh desired amount
1000 H Hardener	10% of ink
+	
SB-T or SB-M Thinner	20% of ink

Cheat Sheet - Grams

SB or MB Ink	50	100	150
1000 H Hardener	5	10	15
	+	+	+
SB-T or SB-M Thinner	10	20	30



Mixing Rules

Always use scale!

When new ink can is opened, ink must be mixed well

STEPS

1. Weigh **INK**, add weighed **HARDENER**
2. **Mix well!**
3. Only then add weighed **THINNER**
4. **Mix** again

MATERIALS

For Mixing Containers:

Non-waxed paper
Teflon
Polypropylene

For Mixing Sticks:

Wood
Steel

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