

Safety Data Sheet

According to Annex II to REACH - Regulation 2015/830

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name **1000H Hardener**
 UFI : **6JK0-80HU-J00X-JEW9**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use **Pad printing thardener.**

1.3. Details of the supplier of the safety data sheet

Name **INKCUPS CORPORATION**
 Full address **310 ANDOVER ST.**
 District and Country **DANVERS, MA 01923**
USA
Tel. 978-646-8980

e-mail address of the competent person

responsible for the Safety Data Sheet **compliance@inkcups.com**
 Product distribution by: **INKCUPS CORP.**

1.4. Emergency telephone number

For urgent inquiries refer to **1.800.424.9300**

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2015/830. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Flammable liquid, category 3	H226	Flammable liquid and vapour.
Acute toxicity, category 4	H332	Harmful if inhaled.
Specific target organ toxicity - repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.
Eye irritation, category 2	H319	Causes serious eye irritation.
Skin irritation, category 2	H315	Causes skin irritation.
Respiratory sensitization, category 1	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization, category 1	H317	May cause an allergic skin reaction.

2.2. Label elements

1000H HARDENER

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words:

Danger

Hazard statements:

H226	Flammable liquid and vapour.
H332	Harmful if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
EUH204	Contains isocyanates. May produce an allergic reaction.

Precautionary statements:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves / protective clothing / eye protection / face protection.
P333+P313	If skin irritation or rash occurs: Get medical advice / attention.
P337+P313	If eye irritation persists: Get medical advice / attention.
P370+P378	In case of fire: use chemical powder, CO2 or dry sand to extinguish.
P501	Dispose of contents and container in accordance with the regulations.

Contains: XYLENE (MIXTURE OF ISOMERS)
Aromatic polyurethane adduct

As from 24 August 2023 adequate training is required before industrial or professional use.

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.

SECTION 3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification 1272/2008 (CLP)
Aromatic polyurethane adduct		

1000H HARDENER

CAS 53317-61-6 $66 \leq x < 70$ Eye Irrit. 2 H319, Skin Sens. 1 H317

EC 500-120-8

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XYLENE (MIXTURE OF ISOMERS)

CAS 1330-20-7 $16,5 \leq x < 18$ Flam. Liq. 3 H226, Acute Tox. 4 H312, Acute Tox. 4 H332, Asp. Tox. 1 H304, STOT RE 2 H373, Eye Irrit. 2 H319, Skin Irrit. 2 H315, STOT SE 3 H335, Aquatic Chronic 3 H412, Classification note/notes according to Annex VI to the CLP Regulation: C

EC 215-535-7

INDEX 601-022-00-9

Reg. no. 01-2119488216-32-xxxx

2-METHOXY-1-METHYLETHYL ACETATE

CAS 108-65-6 $16,5 \leq x < 18$ Flam. Liq. 3 H226, STOT SE 3 H336

EC 203-603-9

INDEX 607-195-00-7

Reg. no. 01-2119475791-29-xxxx

m-Tolilidene diisocyanate

CAS 26471-62-5 $0,48 \leq x < 0,5$ Carc. 2 H351, Acute Tox. 2 H330, Eye Irrit. 2 H319, Skin Irrit. 2 H315, STOT SE 3 H335, Resp. Sens. 1 H334, Skin Sens. 1 H317, Aquatic Chronic 3 H412

EC 247-722-4

INDEX 615-006-00-4

Reg. no. 01-2119454791-34-xxxx

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. If problem persists, seek medical advice.

SKIN: Remove contaminated clothing. Wash immediately with plenty of water. If irritation persists, get medical advice/attention. Wash contaminated clothing before using it again.

INHALATION: Remove to open air. In the event of breathing difficulties, get medical advice/attention immediately.

INGESTION: Get medical advice/attention. Induce vomiting only if indicated by the doctor. Never give anything by mouth to an unconscious person, unless authorised by a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

Extinguishing substances are: carbon dioxide, foam, chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.

UNSUITABLE EXTINGUISHING EQUIPMENT

Do not use jets of water. Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

5.2. Special hazards arising from the substance or mixture**HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE**

Excess pressure may form in containers exposed to fire at a risk of explosion. Do not breathe combustion products.

5.3. Advice for firefighters**GENERAL INFORMATION**

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

Send away individuals who are not suitably equipped. Use explosion-proof equipment. Eliminate all sources of ignition (cigarettes, flames, sparks, etc.) from the leakage site.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage**7.1. Precautions for safe handling**

1000H HARDENER

Keep away from heat, sparks and naked flames; do not smoke or use matches or lighters. Without adequate ventilation, vapours may accumulate at ground level and, if ignited, catch fire even at a distance, with the danger of backfire. Avoid bunching of electrostatic charges. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store in a cool and well ventilated place, keep far away from sources of heat, naked flames and sparks and other sources of ignition. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Regulatory References:

BGR	България	МИНИСТЕРСТВО НА ТРУДА И СОЦИАЛНАТА ПОЛИТИКА МИНИСТЕРСТВО НА ЗДРАВЕОПАЗВАНЕТО НАРЕДБА No 13 от 30 декември 2003 г (4 Септември 2018г)
CZE	Česká Republika	Nařízení vlády č. 246/2018 Sb. Nařízení vlády, kterým se mění nařízení vlády č. 361/2007 Sb., kterým se stanoví podmínky ochrany zdraví při práci, ve znění pozdějších předpisů
DEU	Deutschland	TRGS 900 - Seite 1 von 69 (Fassung 29.03.2019)- Liste der Arbeitsplatzgrenzwerte und Kurzzeitwerte
DNK	Danmark	Bekendtgørelse om grænseværdier for stoffer og materialer - BEK nr 1458 af 13/12/2019
ESP	España	LÍMITES DE EXPOSICIÓN PROFESIONAL PARA AGENTES QUÍMICOS EN ESPAÑA 2019 (INSST)
FRA	France	Valeurs limites d'exposition professionnelle aux agents chimiques en France. ED 984 - INRS
ITA	Italia	Decreto Legislativo 9 Aprile 2008, n.81
NLD	Nederland	Regeling van de Staatssecretaris van Sociale Zaken en Werkgelegenheid van 13 juli 2018, 2018-0000118517 tot wijziging van de Arbeidsomstandighedenregeling in verband met de implementatie van Richtlijn 2017/164 in Bijlage XIII
PRT	Portugal	Ministério da Economia e do Emprego Consolida as prescrições mínimas em matéria de protecção dos trabalhadores contra os riscos para a segurança e a saúde devido à exposição a agentes químicos no trabalho - Diário da República, 1.ª série - N.º 111 - 11 de junho de 2018
POL	Polska	ROZPORZĄDZENIE MINISTRA RODZINY, PRACY I POLITYKI SPOŁECZNEJ z dnia 12 czerwca 2018 r
ROU	România	HOTĂRÂRE nr. 584 din 2 august 2018 pentru modificarea Hotărârii Guvernului nr. 1.218/2006 privind stabilirea cerințelor minime de securitate și sănătate în muncă pentru asigurarea protecției lucrătorilor împotriva riscurilor legate de prezența agenților chimici
SWE	Sverige	Hygieniska gränsvärden, AFS 2018:1
TUR	Türkiye	12.08.2013 Tarihli, 28733 Sayılı, Kimyasal Maddelerle Çalışmalarda Sağlık ve Güvenlik Önlemleri Hakkında Yönetmelik
GBR	United Kingdom	EH40/2005 Workplace exposure limits (Third edition, published 2018)
EU	OEL EU	Directive (EU) 2019/1831; Directive (EU) 2019/130; Directive (EU) 2019/983; Directive (EU) 2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 98/24/EC; Directive 91/322/EEC.
	TLV-ACGIH	ACGIH 2020

2-METHOXY-1-METHYLETHYL ACETATE

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	275	50	550	100	SKIN
TLV	CZE	270	49,14	550	100,1	SKIN
AGW	DEU	270	50	270	50	
MAK	DEU	270	50	270	50	
TLV	DNK	275	50			SKIN E

1000H HARDENER

VLA	ESP	275	50	550	100	SKIN
VLEP	FRA	275	50	550	100	SKIN
VLEP	ITA	275	50	550	100	SKIN
TGG	NLD	550				
VLE	PRT	275	50	550	100	SKIN
NDS/NDSch	POL	260		520		SKIN
TLV	ROU	275	50	550	100	SKIN
NGV/KGV	SWE	275	50	550	100	SKIN
ESD	TUR	275	50	550	100	SKIN
WEL	GBR	274	50	548	100	SKIN
OEL	EU	275	50	550	100	SKIN

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,635	mg/l
Normal value in marine water	0,0635	mg/l
Normal value for fresh water sediment	3,29	mg/kg
Normal value for marine water sediment	0,329	mg/l
Normal value for water, intermittent release	6,35	mg/l
Normal value of STP microorganisms	100	mg/l
Normal value for the terrestrial compartment	0,29	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Oral			VND	1,67 mg/kg				
Inhalation			33 mg/m3	33 mg/m3	550 mg/m3		VND	275 mg/m3
Skin			VND	54,8 mg/kg			VND	153,5 mg/kg

XYLENE (MIXTURE OF ISOMERS)

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	221	50	442	100	SKIN
TLV	CZE	200	45,4	400	90,8	SKIN
AGW	DEU	440	100	880	200	SKIN
MAK	DEU	440	100	880	200	SKIN
TLV	DNK	109	25			SKIN E
VLA	ESP	221	50	442	100	SKIN
VLEP	FRA	221	50	442	100	SKIN
VLEP	ITA	221	50	442	100	SKIN
TGG	NLD	210		442		SKIN
VLE	PRT	221	50	442	100	SKIN
NDS/NDSch	POL	100		200		SKIN

1000H HARDENER

TLV	ROU	221	50	442	100	SKIN
NGV/KGV	SWE	221	50	442	100	SKIN
ESD	TUR	221	50	442	100	SKIN
WEL	GBR	220	50	441	100	SKIN
OEL	EU	221	50	442	100	SKIN
TLV-ACGIH		434	100	651	150	

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,327	mg/l
Normal value in marine water	0,327	mg/l
Normal value for fresh water sediment	12,46	mg/kg
Normal value for marine water sediment	12,46	mg/kg
Normal value for water, intermittent release	0,327	mg/l
Normal value of STP microorganisms	6,58	mg/l
Normal value for the terrestrial compartment	2,31	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Oral			VND	1,6 mg/kg/d				
Inhalation	174 mg/m3	174 mg/m3	VND	14,8 mg/m3	289 mg/m3	289 mg/m3	77 mg/m3	77 mg/m3
Skin			VND	108 mg/kg/d	174 mg/m3	VND	VND	180 mg/kg

m-Tolilidene diisocyanate

Threshold Limit Value

Type	Country	TWA/8h	STEL/15min	Remarks / Observations
		mg/m3	ppm	mg/m3 ppm
NDS/NDSch	POL	0,007	0,021	
NGV/KGV	SWE	0,014	0,002	0,04 0,005
TLV-ACGIH		0,036	0,005	0,14 0,02

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,0125	mg/l
Normal value in marine water	0,00125	mg/l
Normal value for water, intermittent release	0,125	mg/l
Normal value of STP microorganisms	1	mg/l
Normal value for the terrestrial compartment	1	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation					0,14 mg/m3	0,14 mg/m3	0,035 mg/m3	0,035 mg/m3

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

Exposure levels must be kept as low as possible to avoid significant build-up in the organism. Manage personal protective equipment so as to guarantee maximum protection (e.g. reduction in replacement times).

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

Consider the appropriateness of providing antistatic clothing in the case of working environments in which there is a risk of explosion.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid
Colour	colourless
Odour	typical of solvent
Odour threshold	Not available
pH	Not available
Melting point / freezing point	Not available

1000H HARDENER

Initial boiling point	> 130 °C
Boiling range	Not available
Flash point	27 °C
Evaporation Rate	Not available
Flammability of solids and gases	Not available
Lower inflammability limit	Not available
Upper inflammability limit	Not available
Lower explosive limit	1 % (V/V)
Upper explosive limit	7 % (V/V)
Vapour pressure	Not available
Vapour density	Not available
Relative density	Not available
Solubility	insoluble in water
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Viscosity	Not available
Explosive properties	Not available
Oxidising properties	Not available

9.2. Other information

VOC (Directive 2010/75/EC) :	33,00 %
VOC (volatile carbon) :	23,44 %

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

2-METHOXY-1-METHYLETHYL ACETATE

Stable in normal conditions of use and storage.

With the air it may slowly develop peroxides that explode with an increase in temperature.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

The vapours may also form explosive mixtures with the air.

1000H HARDENER

2-METHOXY-1-METHYLETHYL ACETATE

May react violently with: oxidising substances, strong acids, alkaline metals.

XYLENE (MIXTURE OF ISOMERS)

Stable in normal conditions of use and storage. Reacts violently with: strong oxidants, strong acids, nitric acid, perchlorates. May form explosive mixtures with: air.

10.4. Conditions to avoid

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

10.5. Incompatible materials

2-METHOXY-1-METHYLETHYL ACETATE

Incompatible with: oxidising substances, strong acids, alkaline metals.

10.6. Hazardous decomposition products

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

SECTION 11. Toxicological information

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

2-METHOXY-1-METHYLETHYL ACETATE

The main route of entry is the skin, whereas the respiratory route is less important due to the low vapour pressure of the product.

Information on likely routes of exposure

2-METHOXY-1-METHYLETHYL ACETATE

WORKERS: inhalation; contact with the skin.

XYLENE (MIXTURE OF ISOMERS)

WORKERS: inhalation; contact with the skin.

POPULATION: ingestion of contaminated food or water; inhalation of ambient air.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

2-METHOXY-1-METHYLETHYL ACETATE

Above 100 ppm causes irritation of the eye, nose and oropharynx mucous membranes. At 1000 ppm, disturbance of equilibrium and severe eye irritation can be noticed. Clinical and biological examinations carried out on exposed volunteers revealed no anomalies. Acetate produces greater skin and eye irritation with direct contact. No chronic effects on humans have been reported (INCR, 2010).

1000H HARDENER

XYLENE (MIXTURE OF ISOMERS)

Toxic effect on the central nervous system (encephalopathy); irritating for the skin, conjunctiva, cornea and respiratory apparatus.

Interactive effects

XYLENE (MIXTURE OF ISOMERS)

Intake of alcohol interferes with the metabolism of the substance, inhibiting it. Ethanol consumption (0.8 g/kg) before a 4-hour exposure to xylene vapours (145 and 280 ppm) causes a 50% reduction in the excretion of methyl hippuric acid, whereas the concentration of xylenes in the blood increases approx. 1.5-2 times. At the same time there is an increase in the secondary side effects of the ethanol. The metabolism of the xylenes is increased by phenobarbital and 3-methyl-colantrene type enzyme inducers. Aspirin and xylenes mutually inhibit their conjugation with the glycine, which results in a decrease in urinary excretion of methyl hippuric acid. Other industrial products can interfere with the metabolism of xylenes.

ACUTE TOXICITY

ATE (Inhalation) of the mixture:

> 20 mg/l

ATE (Oral) of the mixture:

Not classified (no significant component)

ATE (Dermal) of the mixture:

>2000 mg/kg

m-Tolilidene diisocyanate

LD50 (Oral) 4130 mg/kg Ratto / Rat

LD50 (Dermal) > 9400 mg/kg Coniglio / Rabbit

LC50 (Inhalation) 0,47 mg/l/1h Ratto / Rat

XYLENE (MIXTURE OF ISOMERS)

LD50 (Oral) 3523 mg/kg Rat

LD50 (Dermal) 4350 mg/kg Rabbit

LC50 (Inhalation) 11,58 mg/l/4h Rat

2-METHOXY-1-METHYLETHYL ACETATE

LD50 (Oral) 8500 mg/kg Ratto / Rat

LD50 (Dermal) > 5000 mg/kg Coniglio / Rabbit

LC50 (Inhalation) 4345 ppm/6h Ratto / Rat

1000H HARDENER

SKIN CORROSION / IRRITATION

Causes skin irritation

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye irritation

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin
Sensitising for the respiratory system

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

XYLENE (MIXTURE OF ISOMERS)

Classified in Group 3 (not classifiable as a human carcinogen) by the International Agency for Research on Cancer (IARC).
The US Environmental Protection Agency (EPA) affirms that "the data is inadequate for an assessment of the carcinogenic potential".

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

May cause damage to organs

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

SECTION 12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity

1000H HARDENER

m-Tolilidene diisocyanate

LC50 - for Fish	133 mg/l/96h
EC50 - for Crustacea	12,5 mg/l/48h Daphnia
EC50 - for Algae / Aquatic Plants	3230 mg/l/96h 96h
Chronic NOEC for Crustacea	1,1 mg/l 504h

XYLENE (MIXTURE OF ISOMERS)

LC50 - for Fish	2,6 mg/l/96h Fish
EC50 - for Crustacea	8,5 mg/l/48h Daphnia magna
EC50 - for Algae / Aquatic Plants	2,2 mg/l/72h Selenastrum capricornutum
Chronic NOEC for Fish	> 1,3 mg/l 56d / Oncorhynchus mykiss
Chronic NOEC for Crustacea	0,96 mg/l 7d / Daphnia
Chronic NOEC for Algae / Aquatic Plants	0,44 mg/l 72h / Pseudokirchneriella subcapitata

2-METHOXY-1-METHYLETHYL ACETATE

LC50 - for Fish	134 mg/l/96h Pesce, Oncorhynchus mykiss OECD 203
EC50 - for Crustacea	> 500 mg/l/48h Daphnia magna
EC50 - for Algae / Aquatic Plants	> 1000 mg/l/72h Selenastrum capricornutum OECD 201
Chronic NOEC for Fish	47,5 mg/l Oryzias latipes 14 gg OECD 204
Chronic NOEC for Crustacea	100 mg/l Daphnia magna 21 gg OECD 202

12.2. Persistence and degradability

m-Tolilidene diisocyanate

NOT rapidly degradable

XYLENE (MIXTURE OF ISOMERS)

Solubility in water	60 mg/l @25°C
Rapidly degradable	

2-METHOXY-1-METHYLETHYL ACETATE

Solubility in water	> 10000 mg/l
Rapidly degradable	

12.3. Bioaccumulative potential

m-Tolilidene diisocyanate

Partition coefficient: n-octanol/water	3,43
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XYLENE (MIXTURE OF ISOMERS)

Partition coefficient: n-octanol/water	3,2
BCF	25,9 l/kg

1000H HARDENER

2-METHOXY-1-METHYLETHYL ACETATE

Partition coefficient: n-octanol/water	1,2
BCF	100

12.4. Mobility in soil

XYLENE (MIXTURE OF ISOMERS)

Partition coefficient: soil/water	2,73
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2-METHOXY-1-METHYLETHYL ACETATE

Partition coefficient: soil/water	1,7
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12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.

12.6. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information

14.1. UN number

ADR / RID, IMDG, 1866
IATA:

14.2. UN proper shipping name

ADR / RID: RESIN SOLUTION
IMDG: RESIN SOLUTION
IATA: RESIN SOLUTION

14.3. Transport hazard class(es)

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ADR / RID: Class: 3 Label: 3



IMDG: Class: 3 Label: 3



IATA: Class: 3 Label: 3



14.4. Packing group

ADR / RID, IMDG, III
IATA:

14.5. Environmental hazards

ADR / RID: NO
IMDG: NO
IATA: NO

14.6. Special precautions for user

ADR / RID:	HIN - Kemler: 30	Limited Quantities: 5 L	Tunnel restriction code: (D/E)
	Special Provision: -		
IMDG:	EMS: F-E, <u>S-E</u>	Limited Quantities: 5 L	
IATA:	Cargo:	Maximum quantity: 220 L	Packaging instructions: 366
	Pass.:	Maximum quantity: 60 L	Packaging instructions: 355
	Special Instructions:	A3	

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EC: P5c

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

Product

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Point 3 - 40

Contained substance

Point 74 DIISOCYANATES

Substances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage \geq than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 3	Flammable liquid, category 3
Carc. 2	Carcinogenicity, category 2
Acute Tox. 2	Acute toxicity, category 2
Acute Tox. 4	Acute toxicity, category 4
Asp. Tox. 1	Aspiration hazard, category 1
STOT RE 2	Specific target organ toxicity - repeated exposure, category 2
Eye Irrit. 2	Eye irritation, category 2
Skin Irrit. 2	Skin irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3

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Resp. Sens. 1	Respiratory sensitization, category 1
Skin Sens. 1	Skin sensitization, category 1
Aquatic Chronic 3	Hazardous to the aquatic environment, chronic toxicity, category 3
H226	Flammable liquid and vapour.
H351	Suspected of causing cancer.
H330	Fatal if inhaled.
H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H304	May be fatal if swallowed and enters airways.
H373	May cause damage to organs through prolonged or repeated exposure.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.
EUH204	Contains isocyanates. May produce an allergic reaction.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament

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3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
4. Regulation (EU) 2015/830 of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
12. Regulation (EU) 2016/1179 (IX Atp. CLP)
13. Regulation (EU) 2017/776 (X Atp. CLP)
14. Regulation (EU) 2018/669 (XI Atp. CLP)
15. Regulation (EU) 2018/1480 (XIII Atp. CLP)
16. Regulation (EU) 2019/521 (XII Atp. CLP)

- The Merck Index. - 10th Edition

- Handling Chemical Safety

- INRS - Fiche Toxicologique (toxicological sheet)

- Patty - Industrial Hygiene and Toxicology

- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition

- IFA GESTIS website

- ECHA website

- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION

Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.

Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.

Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.

Changes to previous review:

The following sections were modified:

02 / 11.